

# **TECHNICAL DATA SHEET**

## **LB-6800**

Natural-Based, Moderate-Duty Metalworking Lubricant

## **DESCRIPTION**

LB-6800 is a moderate-duty lubricant designed for aluminum sawing with superior lubricity and low odor. It is manufactured using renewable raw materials and is non-toxic and biodegradable. Cleaning not required before heat treating since LB-6800 is non-staining and burns off easily.

### **APPLICATIONS**

- Moderate-duty operations
- Aluminum sawing and machining

### MATERIALS COMPATIBILITY

Recommended for aluminum, ferrous and nonferrous metals.

### PHYSICAL PROPERTIES

AppearanceSpecific Gravity	Purple viscous fluid
Density	
Viscosity at 40°C	
Flash Point	400°F (204°C)
Pour Point	40°F (-40°C)
Pin & Vee Block	4500 lbs (maximum load capacity)
Sulfur	None
Chlorine	None
Silicones	None
VOCs	Nil
Mineral Oil	0%
Water Solubility	Insoluble

## **AVAILABLE IN**

1	gal	LB6800
55	5 gal	LB6855

#### **HEALTH AND SAFETY**

This product is made from renewable raw materials and is naturally non-toxic. For complete health and safety information refer to product MSDS (Material Safety Data Sheet) on our web site at www.rocolnorthamerica.com.

For additional information please contact our Customer Service Department at 800-452-5823 ext. 2.

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