

# Accu-Lube®

## Near Dry Sawing

### Eliminate Flood Coolant And Improve Blade Life With Accu-Lube's Near Dry Sawing System

Use Accu-Lube, the natural choice in metalworking lubricants and equipment, for easier, safer and more profitable operations. Accu-Lube offers a complete line of natural-based lubricants along with specially-developed, patented micro-lubrication systems. These products are non-toxic, environmentally compatible and can be applied to a variety of materials without fear of contamination or discoloration. As a result, the production process becomes more efficient, worker safety is increased, and the bottom line is improved.



*Eliminate flood coolant and clean up the saw*

### Accu-Lube Offers Specially Configured Lubricating Systems To Meet Your Sawing Needs

The Junior Sawing applicator kits are great for simple standard sawing operations. The Junior applicator body has the same Accu-Lube positive displacement pump, with the capillary oil supply tube running inside the braided air hose which delivers lubricant instantly to the nozzle. Unlike cheap venturi type spray systems, the Accu-Lube positive displacement pump pushes lubricant into the nozzle where it is mixed with the compressed air and delivered to the cutting edge of the saw blade through a specially designed nozzle the instant the applicator is turned on. If you want to automate the operation of the applicator, install an electric solenoid inline on the air supply hose. Don't forget, the lubricator is only as good as the lubricant it is spraying. Choose from Accu-Lube's wide range of lubricants.



*Special nozzles ensure proper and consistent blade lubrication*

**The Natural Choice in Metalworking Lubricants & Equipment**

**TW Rocol® North America**

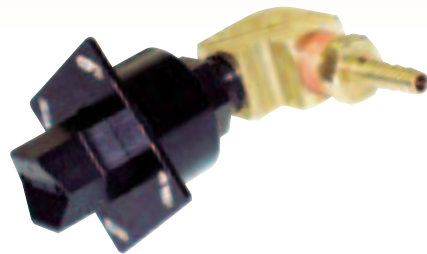
# Near Dry Sawing

## Single Pump Jr. Applicator with 9692 Band Saw Nozzle



This is the perfect fit for band saws with small to medium size band saws blade, (width between 1" to 2.5"). Point the nozzle directly at the teeth of the blade up by the drive wheel and out of the way. If you blade mounts with the teeth towards the back of the saw, drill a hole and mount from the back. If the blade mounts with the teeth to the front, mount on the blade guard. This installation is out of the way and will provide trouble free operation for years. Comes with a manual on/off or add a #9518 solenoid.

**Part#: 01D0-SAW**

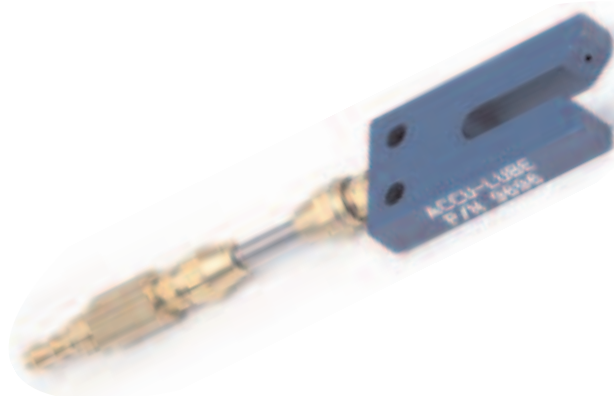


## Single Pump Jr. Applicator with 9696 N-Nozzle (1-1.375)



Easy to install this tuning fork design wraps around the back of the blade and sprays lubricant out three ports, two at an angle to lubricate the teeth of the blade and one centered over the back of the blade just before entering the cut. Great for vertical or horizontal band saws this simple design is easy to install on just about any saw. Comes with a manual on/off or add a #9518 solenoid.

**Part#: 01D0-NNZ**



## Single Pump Jr. Applicator with 9694 Circular Saw Nozzle



The circular saw nozzle is designed to span wider kerf of a circular saw up to 1/4" and is acceptable for blades up to 16" diameter. Mount through the blade guard by spot welding the steel mount sleeve to the guard, or purchase the #309145 wing mount for weld free installation. Comes with a manual on/off or add a #9518 solenoid.

**Part#: 01D0-CIR**

*(Specifications subject to change without notice)*



## Two Nozzle Accu-Lube Pump Standard Applicator with Lockable Steel Box



The two nozzle Accu-Lube pump applicator is the most popular configuration for industrial operations. The lockable steel box prevents people from tampering with the adjustments in the applicator so you control how much lubricant is applied to the blade when the machine is in operation. Comes standard with a 110(VAC) electric solenoid for automated on/off control and 1/4" copper nozzles. Add the #9857 or the 9877 band sawing nozzle for rock solid installation and dependable application of the lubricant.

**Part#: 02A1-STD**

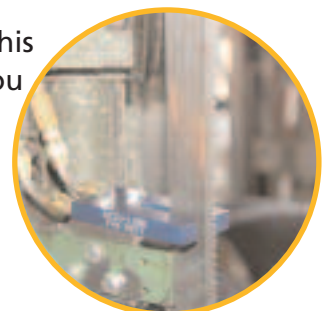


## Nozzle for Band Saws, two pump input up three port spray

For band saw blades two inches and larger this rugged nozzle sprays lubricant right where you need it at the cutting edge. Easy to install requires a two pump system.

**Part#: 9857**

**Part#: 9877**



## Accu-Lube Lubricants are non-toxic and safe for the environment.



### The Leader in Environmentally Safe Lubricants

Accu-Lube's unique, natural-based formulas provide the highest level of lubricity to the cutting edge of any tool.

Accu-Lube is 100% environmentally safe and biodegradable. Accu-Lube lubricants are free from any hazardous ingredients.

### Medium Viscosity Natural Oil

PRODUCT	RECOMMENDED APPLICATIONS	CHARACTERISTICS	PART #	PART#
			1 GAL (SOLD IN CASES OF 4)	55 GAL
<b>LB-1000</b>	<b>Heavy-Duty Machining and Sawing</b> ▼ Deep Hole Drilling (Up to 3x Diameter) ▼ Tapping of Large Diameter (5/8") and Deep Holes	▼ High Performance Natural Base Oil With Extreme Pressure Additive for Severe Applications ▼ Not Recommended for Use on Titanium ▼ Must be Cleaned Off Prior to Heat Treating	LB1000	LB1055
<b>LB-1100</b>	<b>Heavy-Duty Machining</b> ▼ For Use in All Heavy-Duty Applications, Including Milling, Deep Hole Drilling, Tapping and Sawing ▼ Good for All Metals Including Aluminum, Titanium and Carbide Dies ▼ Recommended in Aerospace Applications	▼ Ideal for Machining Operations Where Maximum Tool Life is Desirable ▼ Non Chlorinated EP Package ▼ Water Washable ▼ Must be Cleaned Off Prior to Heat Treating	LB1100	LB1155
<b>LB-2000</b>	<b>Medium to Heavy-Duty Machining</b> ▼ For Use in General Machinery, Drilling, and Tapping Small Diameter Holes (Under 5/8") ▼ Excellent for Sawing of Solids Up to 6" in Diameter. Tubing Almost Any Size ▼ Good for All Metals	▼ #1 Accu-Lube Product Used to Eliminate Flood Type Coolants ▼ Excellent Base Lubricity ▼ High Performance, Pure, Natural Base Oil ▼ Environmentally Friendly & Worker Safe ▼ Must Be Cleaned Off Prior to Heat Treating	LB2000	LB2055
<b>LB-3000</b>	<b>Medium-Duty Machining</b> ▼ Sawing, Solids and Tubing ▼ Drilling and Tapping of Small Holes ▼ Stamping, Rolling and Other Medium-Duty Applications ▼ Good for All Metals	▼ Economical High Performance Replacement for Mist Type Coolant ▼ Environmentally Friendly and Worker Safe ▼ Must Be Cleaned Off Prior to Heat Treating	LB3000	LB3055

### Non-Staining During Post Heat Treating

PRODUCT	RECOMMENDED APPLICATIONS	CHARACTERISTICS	PART #	PART#
			1 GAL (SOLD IN CASES OF 4)	55 GAL
<b>LB-6100</b>	<b>Heavy-Duty Machining of Non-Ferrous Metals</b> ▼ For Milling, Drilling, Reaming, Tapping and Sawing of Non-Ferrous Metals	▼ Very Light Viscosity Lubricant ▼ Will Not Build Up on Machines or Part ▼ Non-Chlorinated EP Package	LB6100	LB6155
<b>LB-6000</b>	<b>Medium-Duty Machining of Non-Ferrous Metals</b> ▼ For Sawing, Drilling and Tapping	▼ Suitable as a Replacement for "Mist" Type Lubricants and Coolants Due to a Very Light Viscosity	LB6000	LB6055
<b>Power Stamp II</b>	<b>Designed to Meet the Needs for Stamping Industry or Any Heavy-Duty Application that Requires:</b> ▼ Excellent Chemical & Base Lubricity	▼ Light Viscosity Clean Lubricant that Won't Gum Up On Parts or Equipment ▼ Non-Chlorinated EP Package ▼ Water Washable	LBSTII01	LBSTII55
<b>LB-6800</b>	<b>High Performance Aluminum Sawing Lubricant</b> ▼ Designed for Aluminum Extruders	▼ Outperforms Conventional Fluids for Aluminum Due to Superior Lubricity	LB6800	LB6855