



Tapmatic® TriCut Cutting Fluid



FEATURES

- Suitable for high and low speed applications
- Reduces friction
- Provides smooth, accurate cutting action
- Excellent for stainless steel and other hard to machine metals
- Improves surface finish
- Extends tool life
- Not recommended for aluminum

APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Milling
- Sawing
- Reaming
- Tapping
- Threading
- Stamping
- Turning
- Reaming

PROPERTIES

| | |
|-----------------------------|--|
| Appearance / Physical State | Liquid. |
| Color | Dark brown. |
| Odor | Sulphurous. Berry. |
| pH Value | Not available. |
| Melting / Freezing Point | Not available |
| Boiling Point / Range | 400°F (204.44°C) (estimated) |
| Flash Point | > 174.0 °F (> 78.9 °C) Tag Closed Cup (estimated) |
| Evaporation Rate | < 1 BuAc |
| Flammability | Not available. |
| Vapor Pressure | Not available. |
| Vapor density | > 1 (air = 1) |
| Water Solubility | Not soluble in water |
| Partition Coefficient | Not available. |
| Auto-Ignition Temperature | Not available. |
| Viscosity | > 330 cP @ 104°F / 40°C |
| Density | 9.36 lb/gal |
| Percent Volatile | Not available. |
| Specific Gravity | 1.12 |
| VOC Content | 0% per US State & Federal Consumer Product Regulations |
| Temperature Range | Not available |

DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN MIST OR RECIRCULATING SYSTEMS.

HANDLING

Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

STORAGE

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations

AVAILABLE PRODUCTS

| Part No. | | Net Contents | Container Type | Units/Case | Approximate Case Weight |
|----------|--------|-------------------|----------------|------------|-------------------------|
| US | Canada | | | | |
| 05316 | C05316 | 16 fl oz / 473 mL | bottle | 12 | 16 lbs |



CONTACT YOUR ITW PRO BRANDS REPRESENTATIVE TODAY!

800.241.8334 | www.itwprobrands.com

LPS®, SCRUBS®, DYKEM®, Accu-Lube®, DYMON®, Spray Nine®, and Cedar® are registered trademarks and Rustlick™, Diamondkote™, and MetalMates™ are trademarks of Illinois Tool Works • All Rights Reserved