LB-8500
Minimum Quantity Lubricant for Cutting & Machining Aluminum

FEATURES
- Sawing and machining of aluminum, due to superior lubricity
- Burns off clean after post-heat treating (aging)
- A general use product for all metals and all types of machining
- Light to moderate duty

APPLICATIONS
- Sawing and machining aluminum
- Aluminum Extruders
- General machining for all metals

DIRECTIONS
Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING
Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

STORAGE
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL
Dispose in accordance with all applicable regulations.

PHYSICAL PROPERTIES

Appearance / Physical State	Liquid
Color	Colorless.
Melting / Freezing Point	57.2°F (14°C)
Boiling Point / Range	440.6 - 489.2°F (227 - 254°C) ASTM D86
Flash Point	212.0°F (100.0°C)
Specific Gravity	0.79
Density	6.6 lb/gal
Water Solubility	Insoluble
Viscosity	2-3 cSt @ 40°C
Pour Point	-10°F (14°C)
Active sulfur content	0.00%
Total chlorine	0.00%
Class	Non-staining post heat treat

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
LB8500	1 gal	container	4	34 lbs
LB8555	55 gal	drum	1	363 lbs
LB8555T	330 gal	tote	1	2100 lbs

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